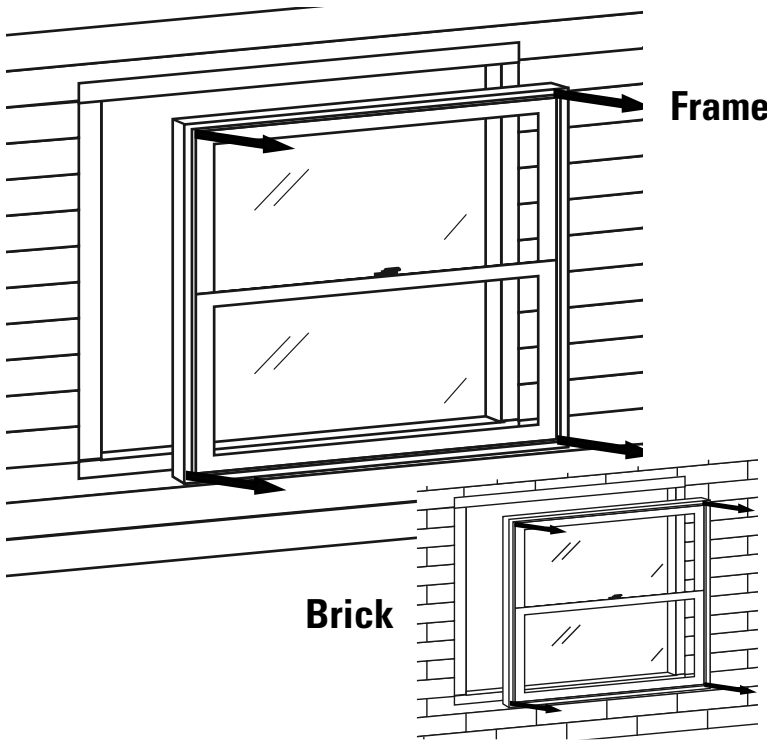
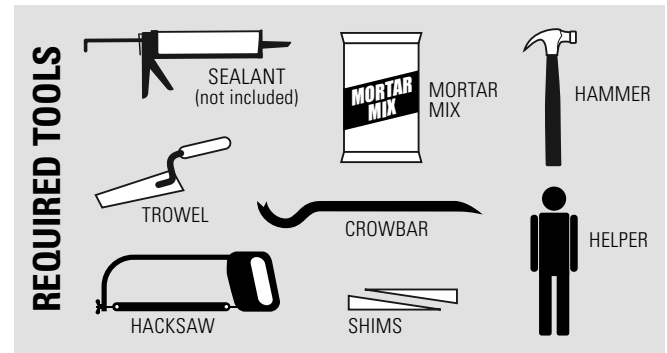


Glass Block Window New Construction Installation Instructions

New/Replacement
Construction application

This installation supposes that the correct window measurements have been made, and the correct sized glass block window is ready for installation.

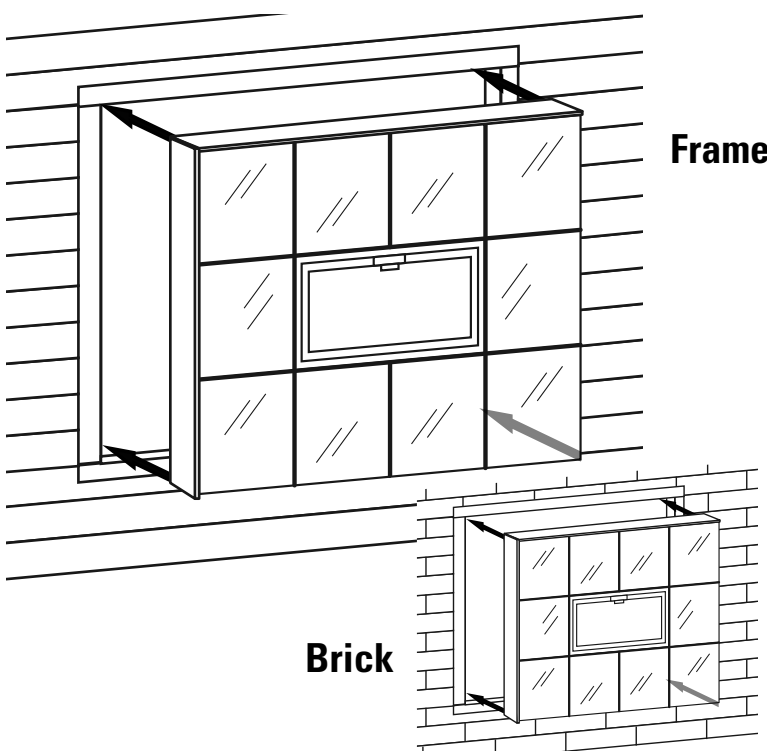
NOTE: ALWAYS WEAR SAFETY GOGGLES.
DO NOT carry pre-assembled windows flat.
Always carry vertically.



Frame

Brick

STEP 1. If possible, remove the glass sashes or panels before the demolition of the frame. Use a hacksaw, crowbar and hammer to cut and pry the old window away from the wall opening. Make sure to remove the old frame, completely leaving a flat clean surface.



Frame

Brick

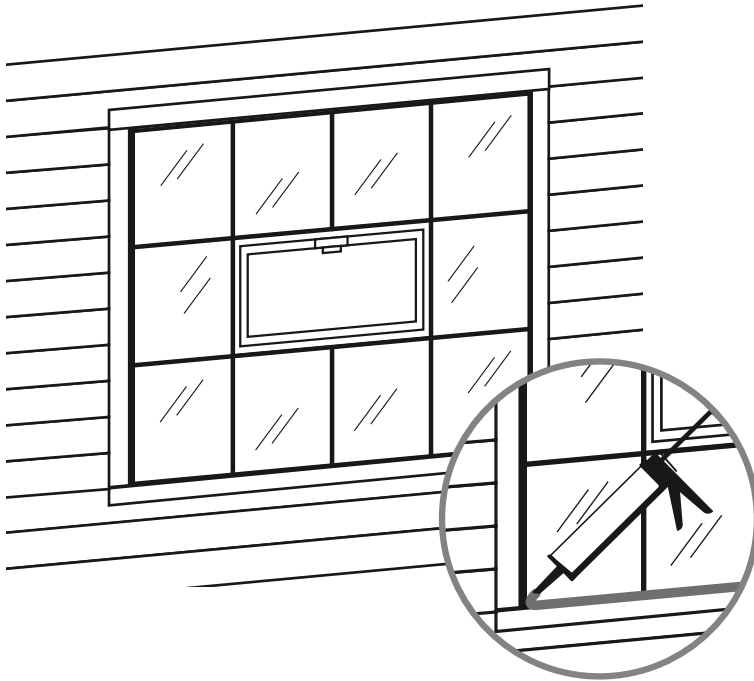
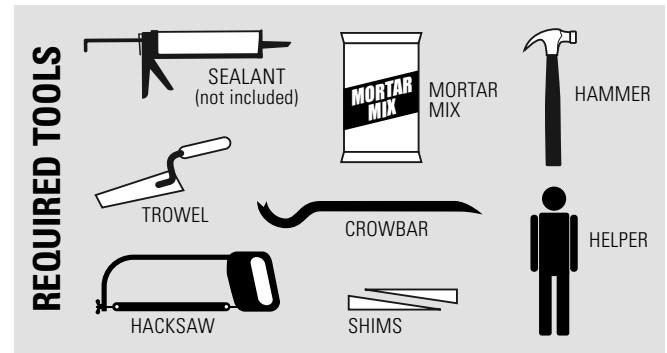
STEP 2. After opening has been prepped, Set the glass block window in the opening. First, from the outside, place a wedge at the bottom corners of the window. Then, on top, from the inside place a wedge in the center. It is best to have a helper inside holding your window in place until the window is wedged in. Center your window in the opening so the space on the top, bottom, and each side is equal. Tap the wedges in further so your window fits securely in place.

Glass Block Window New Construction Installation Instructions

New/Replacement
Construction application

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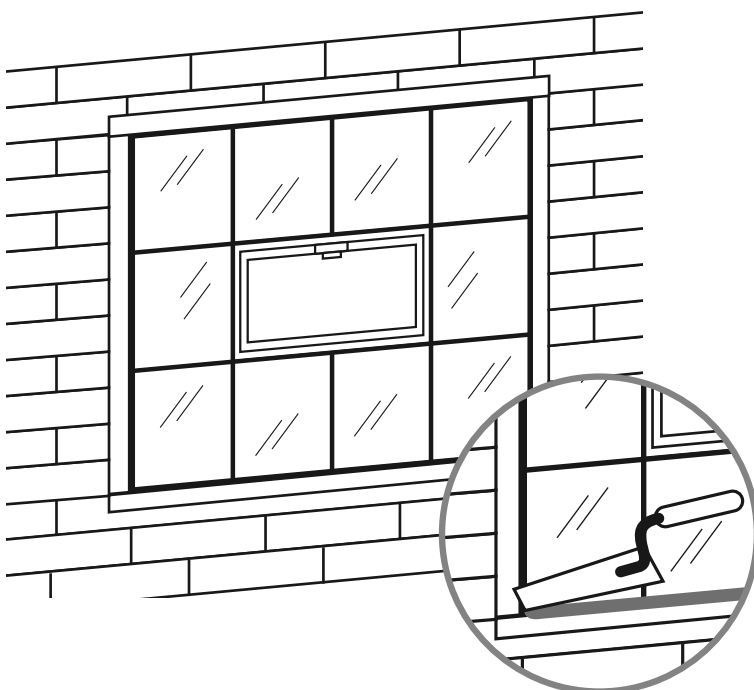
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Wooden Frame Opening

STEP 3. Use your silicone in the caulking gun to fill the space around the perimeter of the glass block window. Perform this procedure from the outside and repeat from the inside, making sure that the space between the wall and the window is filled. Use your finger to finish the surface area on the silicone joint. Wait 24 hours to allow the silicone to completely set and support your window. Pull your wedges and fill in the spaces left with silicone.

IMPORTANT: Do not leave any empty spaces or voids for water to leak into or around your window.



Masonry or Brick Opening

STEP 3. Mix mortar according to package directions. It is best to prepare the mortar to the consistency of a spreadable mud. Using the trowel tool, push in the mortar filling the empty space around the perimeter of the Glass block window. Do this procedure from the outside and repeat from the inside making sure that the space between the wall and the window is filled. Once your mortar starts to set, you can remove your wedges and fill in the spaces with leftover mortar.

Tip: A good way to check if the mortar is set and the wedges are ready to be pulled is to press your thumb into the mortar joint. If it is difficult to leave an imprint, you are ready to pull your wedges.